



## TA 350 ROLLER ROCKER RETROFIT KIT INSTRUCTIONS

This kit is to correct the exhaust rocker location when used on TA 350 Stage 1 SE cylinder heads.

**NOTE:** You may need to clean and chase the threads in the end of the rocker shafts with a 3/8"-24 tap for the bolts to thread in properly.

**To install the retrofit kit, perform the following:**

1. Remove the snap rings and the hold down bolts and clamps from the rocker shafts and slide the rocker shafts out of the rocker arm assemblies.
2. Cut the (2) center spacer tubes to 1.130" and the (4) outer spacer tubes to 1.540" on a lathe.
3. Reassemble the rocker arm assemblies as shown in the image below:

Remove the .030" shim on the rocker arm and replace it with (2) .060" shims at these locations.



Remove the .030" shim on the rocker arm and replace it with (3) .060" shims at these locations, then install a bolt and washer. TORQUE BOLTS TO 35 FT-LBS.

16167 N. 81ST ST. SCOTTSDALE, AZ 85260 | PHONE: (480) 922-6807 | WWW.TAPERFORMANCE.COM



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